

Delrin 3/4

Work Order ID 108671

108671

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October-28-13 12:36:40 PM

Item ID: D2618

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 28/10/2013 Start Qty: 100.00

100

Cust Item ID:

Required Date: 31/10/2013 Req'd Qty: 100.00

100

Customer:

Reference:

13-10-26

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2618

Rev B1

100

0.00

100

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

FK- 13/11/15

100

Ø

Hardinge CNC Lathe Small

1-Turn as per Folio FA195 & Dwg D2618.2-Deburr

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

FK- 13/11/15

100

Ø

Quality Control

120

0.00

120

QC8- Inspect parts - second check

QC

Memo

0.00

D- 13-11-R

100

Ø

Quality Control

108671

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N900040100

Setup Start *NS1*

Stop *NS2*

Stop *NS2*

100

100

Reference:

Run Start *NR1*

Stop *NR2*

**DAS
26
9-89**


130

100 x

B-11-19.

140

0.00

13/11/21 

me
13-11-20

Picklist Print

October-28-13 12:36:38 PM

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Work Order ID: 108671

Parent Item: D2618

Parent Item Name: Bushing

Start Date: 28/10/2013

Required Date: 31/10/2013

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:F Re-format 05-11-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELNR0.750 Delrin Round Bar 0.75"		Purchased	No			100	f	45.0530	0.258	28			

Location

Loc Qty

Loc Code

MAT018

45.053

116183

4.8

117273

4.665

117322

0.94

121783

27.49

124957

7.158

127442

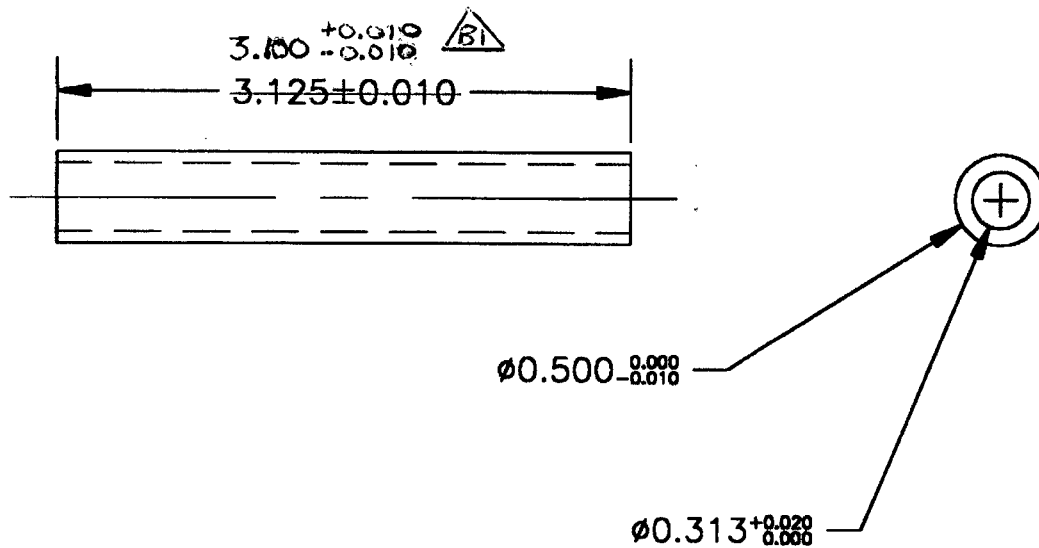
→ 29.8'

FR 13/11/19



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
B1	4-16 04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED
97/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

108671

